

<b>PCN Number:</b>	20210326001.2	<b>PCN Date:</b>	Mar 29, 2021
<b>Title:</b>	Qualification of new Fab site (CFAB) using qualified Process Technology, Die Revision, Probe site, and additional Assembly site/BOM options for select devices		
<b>Customer Contact:</b>	<a href="#">PCN Manager</a>	<b>Dept:</b>	Quality Services
<b>Proposed 1<sup>st</sup> Ship Date:</b>	Sept 25, 2021	<b>Estimated Sample Availability:</b>	Date provided at sample request.
<b>Change Type:</b>			
<input checked="" type="checkbox"/>	Assembly Site	<input checked="" type="checkbox"/>	Assembly Process
<input checked="" type="checkbox"/>	Design	<input type="checkbox"/>	Electrical Specification
<input type="checkbox"/>	Test Site	<input type="checkbox"/>	Packing/Shipping/Labeling
<input type="checkbox"/>	Wafer Bump Site	<input type="checkbox"/>	Wafer Bump Material
<input checked="" type="checkbox"/>	Wafer Fab Site	<input checked="" type="checkbox"/>	Wafer Fab Materials
		<input type="checkbox"/>	Part number change

### PCN Details

#### Description of Change:

Texas Instruments is pleased to announce the qualification of a new fab & process technology, (CFAB, JI3), die revisions, probe site, and AT (FMX) site/BOM (MLA) options for selected devices as listed below in the product affected section. Construction differences are noted below:

Current Fab Site			Additional Fab Site		
Current Fab Site	Process	Wafer Diameter	Additional Fab Site	Process	Wafer Diameter
SFAB	JI1	150 mm	CFAB	JI3	200 mm

The die was also changed as a result of the process change.

Probe site change:

Current:	New:
Probe Site	TI Sherman-Probe (SH-BIP)
	<i>None</i>

Construction differences are noted below:

#### Group 1 CFAB/Process migration & updated BOM in FMX for SOIC Devices:

	Current - FMX	New - FMX
Lead finish	NiPdAu, non RLF or RLF	NiPdAu, RLF
Mold Compound	4211880 or 4205694	4211880
Bond wire diameter	Cu, 1.0 mils or Au, 0.96 mils	Cu, 0.80 mils

#### Group 2 CFAB/Process migration & additional AT (FMX) for LBT-LM2903DR:

	MLA	FMX
Lead finish	NiPdAu, Non RLF	NiPdAu, RLF
Mount Compound	4208458	4147858
Mold Compound	4209640	4211880
Bond wire diameter	Au, 0.96 mils	Cu, 0.80 mils

#### Group 3 CFAB/Process migration & updated BOM in MLA for PW devices:

	Current - MLA	New - MLA
Lead finish	NiPdAu, RLF or Non RLF	NiPdAu, RLF
Bond wire diameter	Au, 0.96 mils or Cu, 1.0 mils	Cu, 0.80 mils

#### Reason for Change:

These changes are part of our multiyear plan to transition products from our 150-millimeter factories to newer, more efficient manufacturing processes and technologies, underscoring our commitment to product longevity and supply continuity.

#### Anticipated impact on Form, Fit, Function, Quality or Reliability (positive / negative):

None

### Anticipated impact on Material Declaration

<input type="checkbox"/>	No Impact to the Material Declaration	<input checked="" type="checkbox"/>	Material Declarations or Product Content reports are driven from production data and will be available following the production release. Upon production release the revised reports can be obtained from the <a href="#">TI ECO website</a> .
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### Changes to product identification resulting from this PCN:

#### Fab Site Information:

Chip Site	Chip Site Origin Code (20L)	Chip Site Country Code (21L)	Chip Site City
SH-BIP-1	SHE	USA	Sherman
<b>CFAB</b>	<b>CU3</b>	<b>CHN</b>	<b>Chengdu</b>

#### Die Rev:

<b>Current</b>	<b>New</b>
Die Rev [2P]	Die Rev [2P]
A	A

#### Assembly Site Information:

Assembly Site	Assembly Site Origin (22L)	Assembly Country Code (23L)	Assembly City
MLA	MLA	MYS	Kuala Lumpur
<b>FMX</b>	<b>MEX</b>	<b>MEX</b>	<b>Aguascalientes</b>

Sample product shipping label (not actual product label)

### Product Affected:

#### Group 1 Device list: CFAB/Process migration & updated BOM in FMX for SOIC Devices:

LM2903DRCT	LM2903QDRQ1	MLA00338DRG4	LM2903VQDRG4Q1
SN104611DR	LM2903VQDRQ1	LM2903AVQDRQ1	LM2903AVQDRG4Q1
LM2903IDRDL	LM2903ZQDRQ1	LM2903QDRG4Q1	

#### Group 2 Device list: CFAB/Process migration & additional AT (FMX) for LBT-LM2903DR:

LBT-LM2903DR
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#### Group 3 Device list: CFAB/Process migration & updated BOM in MLA for PW devices:

MLA00414PWR	LM2903QPWRRB	LM2903AVQPWRQ1	LM2903VQPWRG4Q1
LM2903QPWRKN	LM2903VQPWRQ1	LM2903QPWRG4Q1	LM2903AVQPWRG4Q1
LM2903QPWRQ1	LM2903AVQPWRDL	LM2903QPWRRBG4	

#### Group 1 & 2 (SOIC Devices) Qual report:

**Approve Date 12-Mar-2021**
**Product Attributes**

Attributes	Qual Device: <u>LM2903AVQDRQ1</u>	QBS Package Reference: <u>LM2904BQDRQ1</u>
<b>Operating Temp Range</b>	-40 to +125 C	-40 to +125 C
<b>Automotive Grade Level</b>	Grade 1	Grade 1
<b>Product Function</b>	Signal Chain	Signal Chain
<b>Wafer Fab Supplier</b>	CFAB	CFAB
<b>Die Revision</b>	A0	B
<b>Assembly Site</b>	FMX	FMX
<b>Package Type</b>	SOIC	SOIC
<b>Package Designator</b>	D	D
<b>Ball/Lead Count</b>	8	8

- QBS: Qual By Similarity

- Qual Device LM2903AVQDRQ1 is qualified at LEVEL1-260C

Type	#	Test Spec	Min Lot Qty	SS/Lot	Test Name / Condition	Duration	Qual Device: <u>LM2903AVQDRQ1</u>	QBS Package Reference: <u>LM2904BQDRQ1</u>
<b>Test Group A – Accelerated Environment Stress Tests</b>								
		AEC-Q006	3	11	SAM Analysis, Pre Stress	-	1/22/0	3/Pass
PC	A1	JEDEC J-STD-020 JESD22-A113	3	77	Automotive Preconditioning	Level 2-260C	1/308/0	3/1499/10 (1)
		AEC-Q006	3	11	SAM Analysis, Post Stress	-	1/22/0	3/Pass
PC	A1	JEDEC J-STD-020 JESD22-A113	3	77	Automotive Preconditioning	Level 1-260C	3/36/0	-
		AEC-Q006	3	11	SAM Analysis, Post Stress	-	3/36/0	-
HAST	A2	JEDEC JESD22-A110	3	77	Biased HAST, 130C/85%RH	96 Hours	1/77/0	3/231/0
HAST	A2	AEC-Q006	3	1	Cross Section, Post bHAST 96 Hours	-	1/1/0	3/3/0
HAST	A2	AEC-Q006	3	3	Wire Bond Shear, Post bHast, 96 Hours	-	1/3/0	3/9/0
HAST	A2	AEC-Q006	3	3	Bond Pull over Stitch, post bHAST, 96 Hours	-	1/3/0	3/9/0
HAST	A2	AEC-Q006	3	3	Bond Pull over Ball, Post bHAST, 96 Hours	-	1/3/0	3/9/0
HAST	A2	JEDEC JESD22-A110	3	70	Biased HAST, 130C/85%RH	192 Hours	1/70/0	3/21/0
HAST	A2	AEC-Q006	3	1	Cross Section, Post bHAST 192 Hours	-	1/1/0	3/3/0
HAST	A2	AEC-Q006	3	22	SAM Analysis, Post bHAST, 192 Hours	-	1/22/0	3/66/0
HAST	A2	AEC-Q006	3	2	Wire Bond Shear, Post bHast, 192 Hours	-	1/2/0	3/6/0
HAST	A2	AEC-Q006	3	2	Bond Pull over Stitch, post bHAST, 192 Hours	-	1/2/0	3/6/0
HAST	A2	- AEC-Q006	3	2	Bond Pull over Ball, Post bHAST, 192 Hours	-	1/2/0	3/6/0
UHAST	A3	JEDEC JESD22-A118	3	77	Unbiased HAST, 130C/85%RH	96 Hours	1/77/0	3/231/0
TC	A4	JEDEC JESD22-A104 and Appendix 3	3	77	Temperature Cycle, -65/150C	500 Cycles	1/77/0	3/231/0
TC	A4	-	3	1	Cross Section, Post T/C 500 Cycles	-	1/1/0	3/3/0

Type	#	Test Spec	Min Lot Qty	SS/Lot	Test Name / Condition	Duration	Qual Device: LM2903AVQDRQ1	QBS Package Reference: LM2904BQDRQ1
TC	A4	-	3	22	SAM Analysis, Post T/C, 500 Cycles	-	1/22/0	3/66/0
TC	A4	-	3	3	Wire Bond Shear, Post T/C 500 Cycles	Wires	1/3/0	3/9/0
TC	A4	-	3	3	Bond Pull over Stitch Post T/C 500 Cycles	Wires	1/3/0	3/9/0
TC	A4	-	3	3	Bond Pull over Ball Post T/C 500 Cycles	Wires	1/3/0	3/9/0
TC	A4	JEDEC JESD22-A104 and Appendix 3	3	70	Temperature Cycle, -65/150C	1000 Cycles	1/70/0	3/210/0
TC	A4	-	3	1	Cross Section, Post T/C 1000 Cycles	-	1/1/0	3/3/0
TC	A4	-	3	22	SAM Analysis, Post T/C, 1000 Cycles	-	1/22/0	3/66/0
TC	A4	-	3	2	Wire Bond Shear, Post T/C 1000 Cycles	-	1/2/0	3/6/0
TC	A4	-	3	2	Bond Pull over Stitch, Post T/C, 1000 Cycles	-	1/2/0	3/6/0
TC	A4	-	3	2	Bond Pull over Ball, Post T/C, 1000 Cycles	-	1/2/0	3/6/0
PTC	A5	JEDEC JESD22-A105	1	45	Power Temperature Cycle - 40/125C	1000 Cycles	-	-
PTC	A5	JEDEC JESD22-A105	1	45	Power Temperature Cycle - 40/125C	2000 Cycles	-	-
HTSL	A6	JEDEC JESD22-A103	3	45	High Temp Storage Bake 175C	500 Hours	1/45/0	3/135/0
HTSL	A6	-	3	1	Cross Section, Post HTSL 500 Hours	-	1/1/0	3/3/0
HTSL	A6	JEDEC JESD22-A103	3	44	High Temp Storage Bake 175C	1000 Hours	1/44/0	3/132/0
HTSL	A6	-	3	1	Cross Section, Post HTSL 1000 Hours	-	1/1/0	3/3/0
<b>Test Group B – Accelerated Lifetime Simulation Tests</b>								
HTOL	B1	JEDEC JESD22-A108	3	77	Life Test, 150C	300 Hours	3/231/0	-
ELFR	B2	AEC Q100-008	3	800	Early Life Failure Rate, 125C	48 Hours	1/800/0	3/2400/4 (1)
<b>Test Group C – Package Assembly Integrity Tests</b>								
WBS	C1	AEC Q100-001	3	30	Wire Bond Shear, Cpk>1.67	Wires	3/90/0	3/90/0
WBP	C2	MIL-STD883 Method 2011	3	30	Bond Pull over Ball, Cpk >1.67	Wires	3/90/0	3/90/0
<b>Test Group D – Die Fabrication Reliability Tests</b>								
SD	C3	JEDEC JESD22-B102	1	15	Surface Mount Solderability	Pb Free	1/15/0	1/15/0
SD	C3	JEDEC JESD22-B102	1	15	Surface Mount Solderability	Pb	1/15/0	1/15/0
PD		JEDEC JESD22-B100 and B108	3	10	Physical Dimensions	Cpk>1.67	3/30/0	3/30/0
EM	D1	JESD61	-	-	Electromigration	-	Completed Per Process Technology Requirements	-
TDDDB	D2	JESD35	-	-	Time Dependent Dielectric Breakdown	-	Completed Per Process Technology Requirements	-
HCI	D3	JESD60 & 28	-	-	Hot Injection Carrier	-	Completed Per Process Technology Requirements	-
NBTI	D4	-	-	-	Negative Bias Temperature Instability	-	Completed Per Process Technology Requirements	-
SM	D5	-	-	-	Stress Migration	-	Completed Per Process Technology Requirements	-
<b>Test Group E – Electrical Verification Tests</b>								
HBM	E2	AEC Q100-001	1	3	ESD-HBM	2000V	3/9/0	-
CDM	E3	AEC Q100-011	1	3	ESD-CDM	1500V	3/9/0	-
LU	E4	AEC Q100-004	1	6	Latch-up, 125C	(Per AEC-Q100-004)	3/18/0	-
ED	E5	AEC Q100-009	3	30	Electrical Distributions	Cpk>1.67 Room, hot, and cold test	3/90/0	-

Note (1): Precon and ELFR fails due to a defect screenable at production test.

**A1 (PC): Preconditioning:**

Performed for THB, Biased HAST, AC, uHAST & TC samples, as applicable.

**Ambient Operating Temperature by Automotive Grade Level:**

Grade 0 (or E): -40C to +150C

Grade 1 (or Q): -40C to +125C

Grade 2 (or T): -40C to +105C

Grade 3 (or I): -40C to +85C

**E1 (TEST): Electrical test temperatures of Qual samples (High temperature according to Grade level):**

Room/Hot/Cold: HTOL, ED

Room/Hot: THB / HAST, TC / PTC, HTSL, ELFR, ESD & LU

Room: AC/uHAST

**Green/Pb-free Status:**

Qualified Pb-Free(SMT) and Green

**Group 3 (PW Devices) Qual report:**



**TI Information  
Selective Disclosure**

**Automotive New Product Qualification Summary  
(As per AEC-Q100 / Q006 and JEDEC Guidelines)**

**Approved 20-Mar-2021**

**Product Attributes**

Attributes	Qual Device: <u>LM2903AVQPWRQ1</u>	QBS Product Reference: <u>LM2903BQDRQ1</u>	QBS Process Reference: <u>LM2904BQDRQ1</u>
Operating Temp Range	-40 to +125 C	-40 to +125 C	-40 to +125 C
Automotive Grade Level	Grade 1	Grade 1	Grade 1
Product Function	Signal Chain	Signal Chain	Signal Chain
Wafer Fab Supplier	CFAB	CFAB	CFAB
Die Revision	A0	A0	B
Assembly Site	MLA	FMX	FMX
Package Type	TSSOP	SOIC	SOIC
Package Designator	PW	D	D
Ball/Lead Count	8	8	8

- QBS: Qual By Similarity

- Qual Device LM2903AVQPWRQ1 is qualified at LEVEL1-260C

**Qualification Results**

**Data Displayed as: Number of lots / Total sample size / Total failed**

Type	#	Test Spec	Min Lot Qty	SS/Lot	Test Name / Condition	Duration	Qual Device: <u>LM2903AVQPWRQ1</u>	QBS Product Reference: <u>LM2903BQDRQ1</u>	QBS Process Reference: <u>LM2904BQDRQ1</u>
<b>Test Group A – Accelerated Environment Stress Tests</b>									
		AEC-Q006	3	11	SAM Analysis, Pre Stress	-	3/66/0	-	-
PC	A1	JEDEC J-STD-020 JESD22-A113	3	77	Automotive Preconditioning	Level 1-260C	3/924/0	-	-
		AEC-Q006	3	11	SAM Analysis, Post Stress	-	3/66/0	-	-
HAST	A2	JEDEC JESD22-A110	3	77	Biased HAST, 130C/85%RH	96 Hours	3/231/0	-	-

Type	#	Test Spec	Min Lot Qty	SS/Lot	Test Name / Condition	Duration	Qual Device: LM2903AVQPWRQ1	QBS Product Reference: LM2903BQDRQ1	QBS Process Reference: LM2904BQDRQ1
HAST	A2	AEC-Q006	3	1	Cross Section, Post bHAST 96 Hours	-	-	-	-
HAST	A2	AEC-Q006	3	3	Wire Bond Shear, Post bHAST, 96 Hours	-	-	-	-
HAST	A2	AEC-Q006	3	3	Bond Pull over Stitch, post bHAST, 96 Hours	-	-	-	-
HAST	A2	AEC-Q006	3	3	Bond Pull over Ball, Post bHAST, 96 Hours	-	-	-	-
HAST	A2	JEDEC JESD22-A110	3	70	Biased HAST, 130C/85%RH	192 Hours	3/210/0	-	-
HAST	A2	AEC-Q006	3	1	Cross Section, Post bHAST 192 Hours	-	3/3/0	-	-
HAST	A2	AEC-Q006	3	22	SAM Analysis, Post bHAST, 192 Hours	-	3/66/0	-	-
HAST	A2	AEC-Q006	3	2	Wire Bond Shear, Post bHast, 192 Hours	-	3/6/0	-	-
HAST	A2	AEC-Q006	3	2	Bond Pull over Stitch, post bHAST, 192 Hours	-	3/6/0	-	-
HAST	A2	- AEC-Q006	3	2	Bond Pull over Ball, Post bHAST, 192 Hours	-	3/6/0	-	-
UHAST	A3	JEDEC JESD22-A118	3	77	Unbiased HAST, 130C/85%RH	96 Hours	3/231/0	-	-
TC	A4	JEDEC JESD22-A104 and Appendix 3	3	77	Temperature Cycle, -65/150C	500 Cycles	3/231/0	-	-
TC	A4	-	3	1	Cross Section, Post T/C 500 Cycles	-	-	-	-
TC	A4	-	3	22	SAM Analysis, Post T/C, 500 Cycles	-	3/66/0	-	-
TC	A4	-	3	3	Wire Bond Shear, Post T/C 500 Cycles	Wires	-	-	-
TC	A4	-	3	3	Bond Pull over Stitch Post T/C 500 Cycles	Wires	-	-	-
TC	A4	-	3	3	Bond Pull over Ball Post T/C 500 Cycles	Wires	-	-	-
TC	A4	JEDEC JESD22-A104 and Appendix 3	3	70	Temperature Cycle, -65/150C	1000 Cycles	3/210/0	-	-
TC	A4	-	3	1	Cross Section, Post T/C 1000 Cycles	-	3/3/0	-	-
TC	A4	-	3	22	SAM Analysis, Post T/C, 1000 Cycles	-	3/66/0	-	-
TC	A4	-	3	2	Wire Bond Shear, Post T/C 1000 Cycles	-	3/6/0	-	-

Type	#	Test Spec	Min Lot Qty	SS/Lot	Test Name / Condition	Duration	Qual Device: LM2903AVQPWRQ1	QBS Product Reference: LM2903BQDRQ1	QBS Process Reference: LM2904BQDRQ1
TC	A4	-	3	2	Bond Pull over Stitch, Post T/C, 1000 Cycles	-	3/6/0	-	-
TC	A4	-	3	2	Bond Pull over Ball, Post T/C, 1000 Cycles	-	3/6/0	-	-
PTC	A5	JEDEC JESD22-A105	1	45	Power Temperature Cycle - 40/125C	1000 Cycles	-	-	-
PTC	A5	JEDEC JESD22-A105	1	45	Power Temperature Cycle - 40/125C	2000 Cycles	-	-	-
HTSL	A6	JEDEC JESD22-A103	3	45	High Temp Storage Bake 175C	500 Hours	3/231/0	-	-
HTSL	A6	-	3	1	Cross Section, Post HTSL 500 Hours	-	-	-	-
HTSL	A6	JEDEC JESD22-A103	3	44	High Temp Storage Bake 175C	1000 Hours	3/228/0	-	-
HTSL	A6	-	3	1	Cross Section, Post HTSL 1000 Hours	-	3/3/0	-	-
<b>Test Group B – Accelerated Lifetime Simulation Tests</b>									
HTOL	B1	JEDEC JESD22-A108	3	77	Life Test, 150C	300 Hours	3/231/0	-	-
ELFR	B2	AEC Q100-008	3	800	Early Life Failure Rate, 125C	48 Hours	-	1/800/0	3/2400/4 (1)
<b>Test Group C – Package Assembly Integrity Tests</b>									
WBS	C1	AEC Q100-001	3	30	Wire Bond Shear, Cpk>1.67	Wires	3/90/0	-	-
WBP	C2	MIL-STD883 Method 2011	3	30	Bond Pull over Ball, Cpk >1.67	Wires	3/90/0	-	-
SD	C3	JEDEC JESD22-B102	1	15	Surface Mount Solderability	Pb Free	1/15/0	-	-
SD	C3	JEDEC JESD22-B102	1	15	Surface Mount Solderability	Pb	1/15/0	-	-
PD		JEDEC JESD22-B100 and B108	3	10	Physical Dimensions	Cpk>1.67	3/30/0	-	-
<b>Test Group D – Die Fabrication Reliability Tests</b>									
EM	D1	JESD61	-	-	Electromigration	-	Completed Per Process Technology Requirements	-	-
TDD	D2	JESD35	-	-	Time Dependent Dielectric Breakdown	-	Completed Per Process Technology Requirements	-	-
HCI	D3	JESD60 & 28	-	-	Hot Injection Carrier	-	Completed Per Process	-	-

Type	#	Test Spec	Min Lot Qty	SS/Lot	Test Name / Condition	Duration	Qual Device: LM2903AVQPWRQ1	QBS Product Reference: LM2903BQDRQ1	QBS Process Reference: LM2904BQDRQ1
							Technology Requirements		
NBTI	D4	-	-	-	Negative Bias Temperature Instability	-	Completed Per Process Technology Requirements	-	-
SM	D5	-	-	-	Stress Migration		Completed Per Process Technology Requirements	-	-
<b>Test Group E – Electrical Verification Tests</b>									
HBM	E2	AEC Q100-001	1	3	ESD-HBM	2000V	1/3/0	3/9/0	-
CDM	E3	AEC Q100-011	1	3	ESD-CDM	1500V	1/3/0	-	-
LU	E4	AEC Q100-004	1	6	Latch-up, 125C	(Per AEC-Q100-004)	-	3/18/0	-
ED	E5	AEC Q100-009	3	30	Electrical Distributions	Cpk>1.67 Room, hot, and cold test	3/9/0	-	-

Note (1): Precon and ELFR fails due to a defect screenable at production test.

**A1 (PC): Preconditioning:**

Performed for THB, Biased HAST, AC, uHAST & TC samples, as applicable.

**Ambient Operating Temperature by Automotive Grade Level:**

Grade 0 (or E): -40C to +150C

Grade 1 (or Q): -40C to +125C

Grade 2 (or T): -40C to +105C

Grade 3 (or I): -40C to +85C

**E1 (TEST): Electrical test temperatures of Qual samples (High temperature according to Grade level):**

Room/Hot/Cold: HTOL, ED

Room/Hot: THB / HAST, TC / PTC, HTSL, ELFR, ESD & LU

Room: AC/uHAST

**Green/Pb-free Status:**

Qualified Pb-Free(SMT) and Green

For questions regarding this notice, e-mails can be sent to the contacts shown below or your local Field Sales Representative.

<b>Location</b>	<b>E-Mail</b>
USA	<a href="mailto:PCNAmericasContact@list.ti.com">PCNAmericasContact@list.ti.com</a>
Europe	<a href="mailto:PCNEuropeContact@list.ti.com">PCNEuropeContact@list.ti.com</a>
Asia Pacific	<a href="mailto:PCNAsiaContact@list.ti.com">PCNAsiaContact@list.ti.com</a>
WW PCN Team	<a href="mailto:PCN_ww_admin_team@list.ti.com">PCN_ww_admin_team@list.ti.com</a>

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